

ESP Downhole Monitoring Systems

Predict ESP motor and cable run life by measuring ESP insulation resistance

ACE Downhole sensors are specifically designed for long life and accurate downhole pressure, temperature, and vibration delivery.



Downhole sensors

- High temperature, high pressure, and dual pressure models available
- 2 3/8-in. 8 RND EUE thread on the bottom of the sensor to mount any additional downhole components





Downhole sensors adaptors

- Most common sizes available for various ESP motor brands
- Available in carbon steel or stainless steel





Robust and capable of multiple deployments



Surface readout units

- SRU2i includes ethernet and USB connectivity
- SRU3i connects directly to a Baker Hughes Advantage/GCS drive and provides WiFi



High-voltage interface

- Rated to 5,000 VAC and tested at 7,000 VAC
- NEMA 4, 4X, 12, 13 enclosure



Installation and testing

- Hydraulic pressure test unit to enable system verification at surface before installation NEMA 4, 4X, 12, 13 enclosure
- Portable surface readout unit enables sensor testing without connecting to a power source
- ACE Spooler monitors ESP
 while running in hole and sends
 an alarm to personnel on the
 wellsite the moment ESP cable
 gets damaged

Benefits

- Universal compatibility with all oil field submersible pump motors
- Predict and extend ESP run life by monitoring ESP insulation resistance
- Sustain uninterrupted downhole data in applications with unstable power

Product highlights

- Completely sealed and dry design
- Patented smart circuit to protect the sensor from high voltage, current overloads, and ground fault related failures







	ACE Standard	ACE Mid Range	ACE Xtreme	ACE Xtreme Dual
take Pressure Range	0-5000 psi	0-5000 psi	0-6000 & 0-8000 psi	0 – 6000 psi & 0-8000 psi
take Pressure Accuracy	+/- 0.25% BFSL 1% FS	+/- 0.25% BFSL 1% FS	+/- 0.1% Typical 0.2% FS	+/- 0.1% Typical 0.2% FS
take Pressure Resolution	1psi SRU, 0.1psi SRU2, 0.01 psi Spooler & SRU3i	1 psi SRU, 0.1psi SRU2, 0.01psi Spooler & SRU3i	1 psi SRU, 0.1psi SRU2, 0.01 psi Spooler & SRU3i	1 psi SRU, 0.1psi SRU2, 0.01 psi Spooler & SRU3i
ransducer Type	Silicon Strain Gauge	Silicon Strain Gauge	Digital Strain Gauge	Digital Strain Gauge
ischarge Pressure Range	N/A	N/A	N/A	0-6000 & 0-8000 psi
ischarge Pressure Accuracy	N/A	N/A	N/A	+/- 0.1% Typical 0.2% FS
ischarge Pressure Resolution	N/A	N/A	N/A	1 psi SRU, 0.1psi SRU2, 0.01psi Spooler & SRU3i
take Temperature Range	32 - 275°F, 0 - 125°C	32 - 302°F, 0 - 150°C	32 - 350°F, 0 - 177°C	32 - 350°F, 0 - 177°C
take Temperature Accuracy	3.5°F, 2°C	3.5°F, 2°C	3.5°F, 2°C	3.5°F, 2°C
take Temp Resolution	1°F SRU, 0.1°F SRU2, 0. 01°F Spooler & SRU3i	1°F SRU, 0.1°F SRU2, 0. 01°F Spooler & SRU3i	1°F SRU, 0.1°F SRU2, 0.01°F Spooler & SRU3i	1°F SRU, 0.1°F SRU2, 0.01°F Spooler & SRU3i
otor Winding Temp Range	32 - 600°F, 0 - 316°C	32 - 600°F, 0 - 316°C	32 - 600°F, 0 - 316°C	32 - 600°F, 0 - 316°C
otor Winding Temp Accuracy	3.5°F, 2°C	3.5°F, 2°C	3.5°F, 2°C	3.5°F, 2°C
otor Winding Temperature esolution	1°F SRU, 0.1°F SRU2, 0.01°F Spooler & SRU3i	1°F SRU, 0.1°F SRU2, 0.01°F Spooler & SRU3i	1°F SRU, 0.1°F SRU2, 0.01°F Spooler & SRU3i	1°F SRU, 0.1°F SRU2, 0.01°F Spooler & SRU3i
ibration Range	N/A	0 – 10G	0 – 10G	0 – 10G
ibration Accuracy	N/A	0.50%	0.50%	0.50%
ibration Resolution	N/A	0.01G	0.01G	0.01G
SP Insulation Resistance	50kOhms-60MOhms	50kOhms-60MOhms	50kOhms-60MOhms	50kOhms-60MOhms
aximum Motor Voltage	4160 VAC	4160 VAC	4160 VAC	4160 VAC
hysical Diameter	3.72 in.	3.72 in.	3.72 in. or 3.94 in.**	3.94 in. **
hysical Length	18.5 in.	18.5 in.	18.5 in.	23.0 in.
hysical Weight	35 lbs, 16 kG	35 lbs, 16 kG	42 lbs, 19 kG	44 lbs, 20 kG
aterial	1020 CS, 316 SS	1020 CS. 316 SS	316 SS	316.SS

SURFACE READOUT UNITS

SRU SRU2i and SRU2i-DC SRU3i and SRU3i-DC 115 VAC for SRU2i 115 VAC for SRU3i 115VAC +/- 15% 50/60Hz Power 10-28 VDC 1A for SRU2i-DC 10-28 VDC 1A for SRU3i-DC **Display Type** 6 digit Alpha Numeric LED 8 digit Alpha Numeric LED iCON Series Interface. Support for legacy iCON Series Interface. Support for legacy controllers (F3/F5 Supports GCS Legacy CITIbus Motor Controller Connection (Isolated) controllers (F3/F5 Commander series) Commander series) plus additional RS-485 Modbus port & Advantage CITIbus Modbus RS-485 (Isolated) 3 wire standard 3 wire standard 3 wire standard 3 wire, no handshaking required Modbus RS-232 (Isolated) 3 wire, no handshaking required 3 wire standard Standard USB 'B' Standard USB-A **USB Modbus (Isolated) Ethernet Modbus (Isolated)** Standard CAT5E 8 Pin connector WiFi Interface Standard worldwide, license free 802.11 b/g/n 4x 0-20mA User configurable (SRU2 sources power) **Analog Outputs (Isolated)** Relay Outputs (Isolated) 2x Form C User configurable 240VAC / 8 Amps SD Datalogger Up to 32 GByte (SDHC mode supported) Internal Memory (SRU2i version) 32 GBvte 0 - 158°F. -18 - 50°C 0 - 158°F, -18 - 50°C **Operating Temperature** 0 - 158°F, -18 - 50°C Insulation Resistance No Yes Yes Dimensions 6.00 in. x 5.25 in. x 2.25 in. 9.50 in. x 5.75 in. x 1.75 in. 7.38 in. x 5.75 in. x 1.75 in. Weight 1.5 lbs 2 lbs 2 lbs UL Certification Conforms to UL Std 61010-1 Conforms to UL Std. 61010-1 Conforms to UL Std. 61010-1

ACE Downhole | T: +1 918-876-3246 | E: sales@acedownhole.com

Certified to CAN/CSA Std. C22.2# 61010-1

This document is provided on an "as is" basis without warranties of any kind. ACE Downhole, LLC DISCLAIMS ALL WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR SUITABILITY FOR ANY PURPOSE, TITLE, AND NON-INFRINGEMENT. While reasonable care has been taken in the preparation of this document, ACE Downhole, LLC does not represent or warrant that the contents of this document are accurate, complete, reliable, current or error-free.

Certified to CAN/CSA Std. C22.2# 61010-1

Certified to CAN/CSA Std. C22.2# 61010-1

CSA Certification